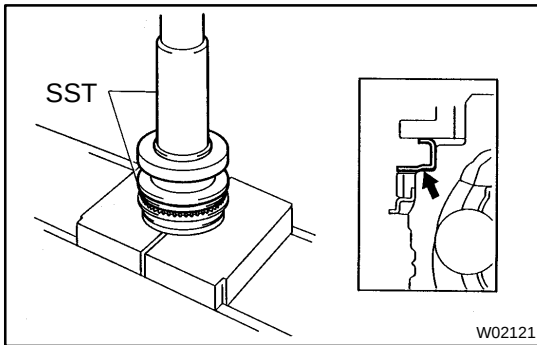


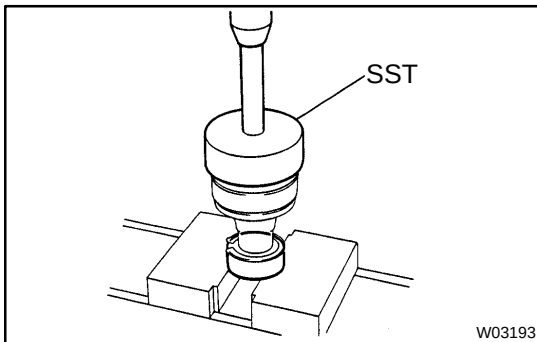


REASSEMBLY

1. INSTALL NO.2 DUST DEFLECTOR

Using SST and a press, install a new No.2 dust deflector.

SST 09309-36010, 09316-20011



2. RH DRIVE SHAFT:

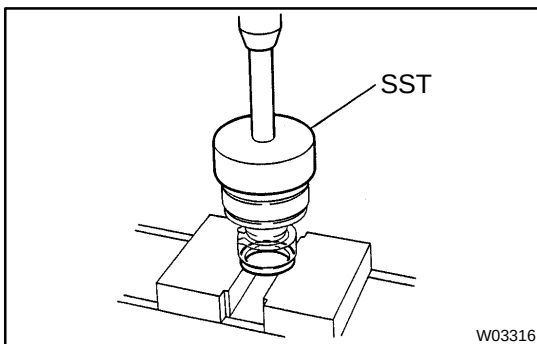
ASSEMBLE INBOARD JOINT SHAFT

(a) Install a new snap ring to the inboard joint shaft.

(b) Using SST and a press, install a new bearing.

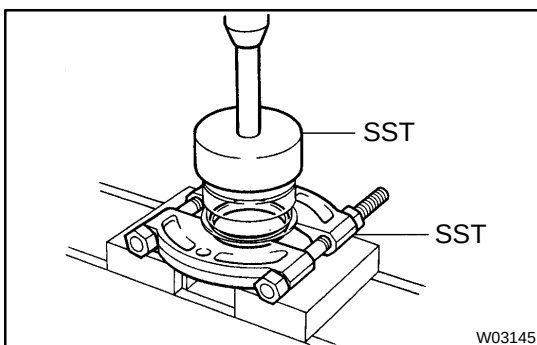
SST 09223-56010

(c) Using a snap ring expander, install a new snap ring.



(d) Using SST and a press, install a new dust cover.

SST 09223-56010

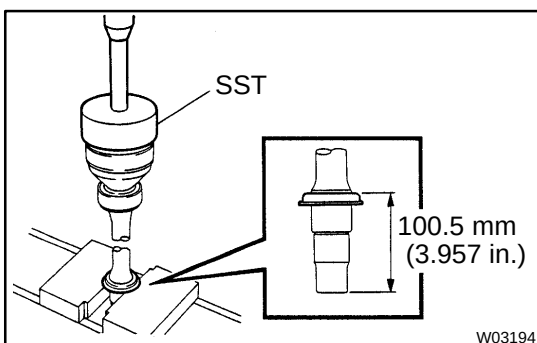


3. INSTALL DUST COVER

(a) LH drive shaft:

Using SST and a press, install a dust cover.

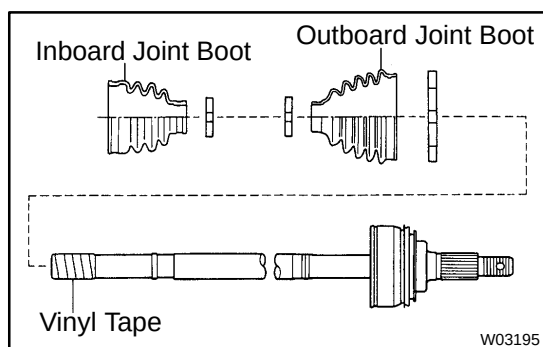
SST 09223-56010, 09555-55010



(b) RH drive shaft:

Using SST and a press, install a new dust cover until the distance from the tip of the inboard joint shaft to the dust cover falls within the specification, as shown in the illustration.

SST 09223-56010



4. TEMPORARILY INSTALL OUTBOARD AND INBOARD JOINT BOOTS AND NEW BOOT CLAMPS

HINT:

- Before installing the boots, wrap the spline of the drive shaft with vinyl tape to prevent the boots from being damaged.
- Before installing the boots, place 3 new clamps to the small boot ends and large end (wheel side) and then install boots to drive shaft.

5. INSTALL INBOARD JOINT SHAFT TO OUTBOARD JOINT SHAFT

Align the matchmarks placed at removal, and using a snap ring expander, put in the inboard joint shaft with expanding the snap ring.

6. INSTALL BOOT TO OUTBOARD JOINT

Before assembling the boot, pack the outboard joint and boot with grease in the boot kit.

Grease capacity: (Color = Black)

105 - 125 g (3.7 - 4.4 oz.)

7. INSTALL BOOT TO INBOARD JOINT SHAFT

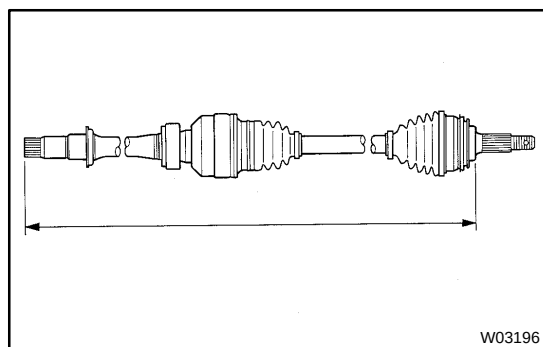
- (a) Pack the inboard joint and boot with grease in the boot kit.

Grease capacity: (Color = Gray)

Joint side: 120.0 - 130.0 g (4.2 - 4.6 oz.)

Boot side: 52.5 - 57.5 g (2.1 - 2.3 oz.)

- (b) Install the boot to the inboard joint shaft.

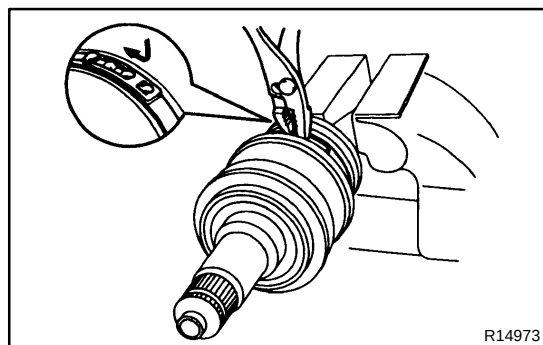


8. ASSEMBLE BOOT CLAMPS TO BOTH BOOTS

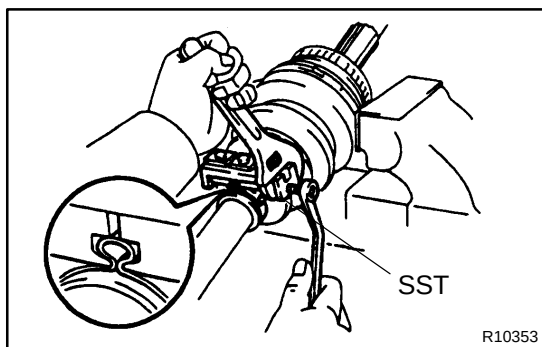
- (a) Make sure that the 2 boots are on the shaft groove.
- (b) Make sure that the 2 boots are not stretched or contracted when the drive shaft is at standard length.

Drive shaft standard length

LH	586.0 ± 2.0 mm (23.071 ± 0.079 in.)
RH	881.6 ± 2.0 mm (34.709 ± 0.079 in.)



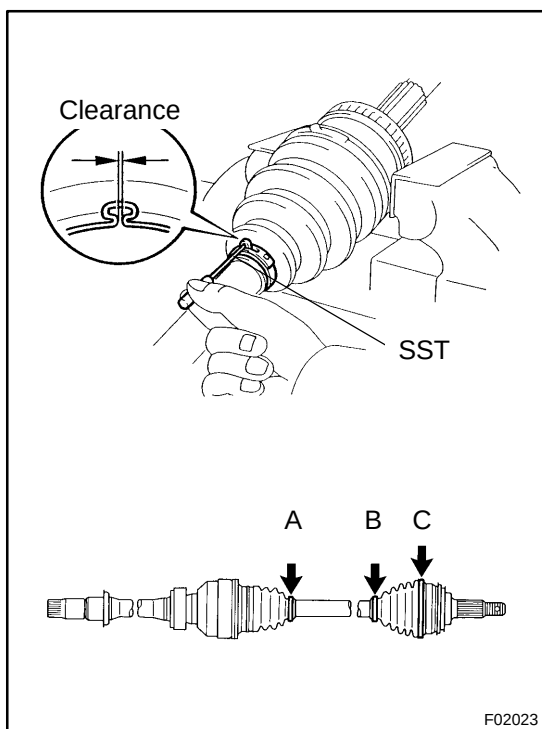
- (c) Holding the clamp near the closing hooks, using pliers, position the holes in the clamp's free end over the closing hooks.
- (d) Secure clamp by drawing the closing hooks together.



- (e) Secure the preplaced 3 clamps onto the boots.
- (f) Place SST onto the clamps.
SST 09521-24010
- (g) Tighten the SST so that the clamps are pinched.

NOTICE:

Do not overtighten the SST.



- (h) Using SST, adjust the clearance of the clamps.
SST 09240-00020

Clearance:

A: 1.9 mm (0.075 in.) or less

B: 1.5 - 2.5 mm (0.059 - 0.098 in.)

C: 3.0 - 4.0 mm (0.118 - 0.157 in.)

9. CHECK DRIVE SHAFT (See page [SA-18](#))